



PRODUCTS

ABOUT US

HISTORY

CONTACT US

HOME

© 2004 Tong-Tai Seiki, USA
157 Route 303, Suite 1
Valley Cottage, NY 10989

Phone: 845-267-5500
Fax: 845-267-5546
sales@tongtaiusa.com

TOPPER

HONOR

SPECIAL PURPOSE MACHINES

6 station 9 way Special purpose machine

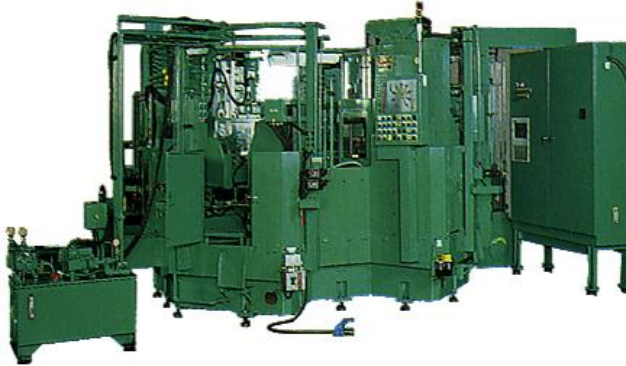
6 station 8 way Boring, Tapping & Reccessing machine

2 way spindle Gun drilling machine

Automatic production line for Cylinder Block

6 station 9 way Special purpose machine

TOP



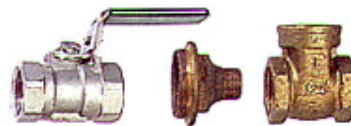
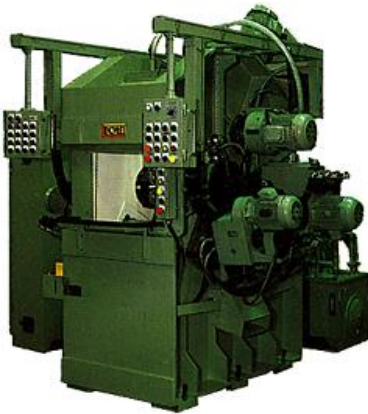
Workpiece: compressor frame of refrigerator
Material: cast iron
Cycle time: 1.0 min

Machining sequence:

- | | | |
|-----------|-------------|---------------|
| 1. Facing | 4. Grooving | 7. Drilling |
| 2. Boring | 5. Drilling | 8. Facing |
| 3. Boring | 6. Grooving | 9. Chamfering |

6 station 8 way Boring, Tapping & Reccessing machine

TOP

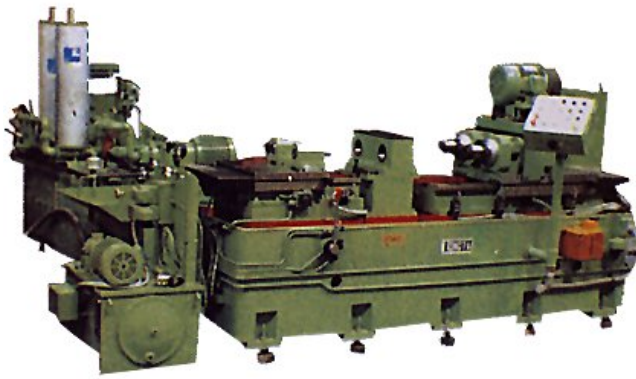


Workpiece: Valve body & gate
Material: Bronze
Capacity: 3/8" - 1" (small type)
3/8" - 2" (larger type)

Cycle time: About 10 sec (1")

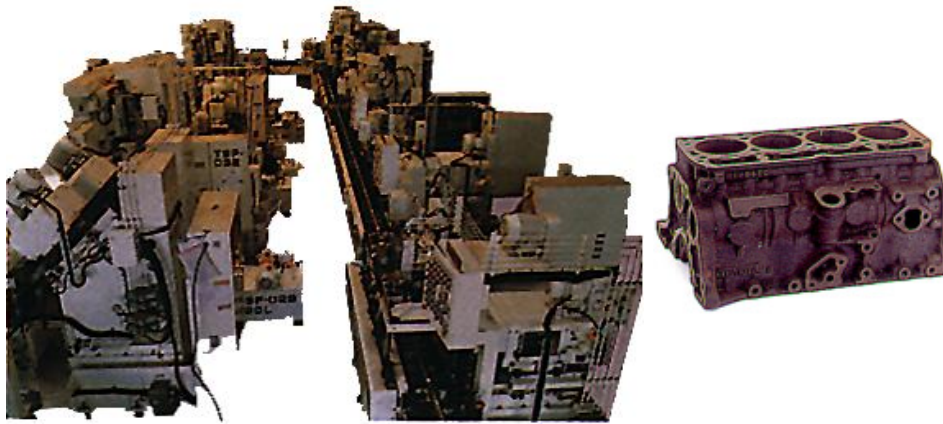
2 way spindle Gun drilling machine

TOP



Gun drill size: 19.05 x 450mm
Workpiece: brake cylinder
Material: AL alloy (solid)
Spindle speed: 3000 rpm
Cutting speed: 180 m/min
Feed rate: 0.05 mm/rev
Cutting oil pressure: 35 kg/cm²
Cycle time: 0.7 min/2 pcs.

Automatic production line for Cylinder Block



[Products](#) | [About Us](#) | [History](#) | [Contact Us](#) | [Home](#)